GULLCO

J PREP PLATE BEVELLING MACHINE - KBM®90J

KBM-90J-100

Framed in Steel and Aluminum Casting for durability

Hardened work plate with sliding rollers

Motorized feeding with four polyurethane wheels for smooth feeding of the workpiece

Undercarriage complete with height adjustment, chip protection, chip box and swivel wheels with brakes

Produces J Prep bevels

The KBM®90J automatically bevels the topside of the plate which results in a reduction of time and cost. The KBM®90J is ideal for a variety of metal fabrication industries including: tanks, silos, pipes and pipelines, cranes, digging machines, railcar manufacturing, shipyards and windtowers.

Produces milled quality J Prep bevels at 1.2 m (4 ft) per minute

WITH ADJUSTABLE BEVELLING HEAD TO PRODUCE BEVEL ANGLES 0˚ TO 30˚

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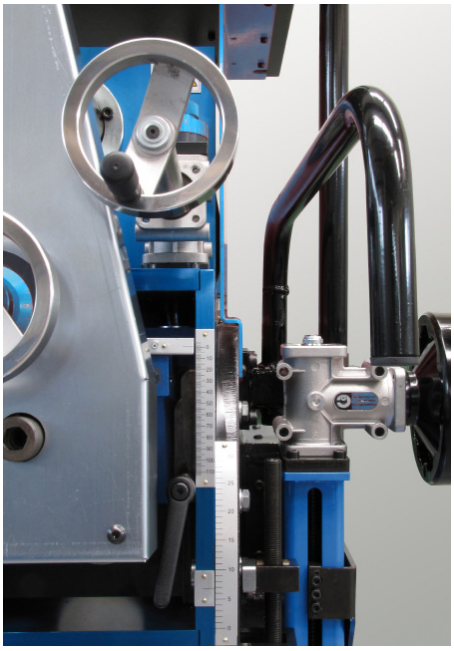
SPECIFICATIONS

Milling Cutter Motor Power	230/400*, 5.5Kw, 50/60 Hz, 4 pols
Bevel Depth	Max 90 mm (3.5 in)
Bevel Width	Max 55 mm (2.1 in)
Bevel Angle Adjustment	0˚ - 30˚
Plate Thickness	8mm - 100mm (0.3 - 3.9 in)
Bevel Speed	0 - 1.2 m/min (0 - 4 ft/min)
Cutter Speed	0-1m/min
Cutter Speed	0 - 900 RPM
Weight	923 lb (420 kg)
Unit Dimensions	760x750x2100mm (30x29.5x83in)

* Special voltages available upon request

Cutter Image	Diameter	Insert	N˚	Material	Insert Code	Option
ART C0920	Ø80 mm (3.1in) H=50 mm (1.9in) Ø= 27 mm (1in) (1x)	RCMT1606 Ø16 Thickness 6mm (.23in)	6	WIDIA	J1606	For Light Alloy J1606/A



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SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE. ALL DIMENSIONS ARE NOMINAL

Distributed by:

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